

# Lab/ Pilot/ Process type Freeze Dryer Lyophilizer



## **CONTENTS**

FD SeriesLab Scale Freeze Dryer (Lyophilizer)	3
LAB-Series Lab Freeze Dryer (Lyophilizer)	8
FD Series Pilot scale automatic freeze dryer	12
FD-P Series Process Freeze Dryer	20
FD-FP series Vacuum Freeze Dryer (Lyophilizer)	23



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### FD SeriesLab ScaleFreeze Dryer(Lyophilizer)

#### **DESCRIPTION**

Vacuum freezing dryer is widely used in the medical, pharmaceutical, biological, chemical and food and other fields, FD series is suitable for laboratory use or low-volume production to meet the requirements of most laboratories conventional lyophilization.

#### **FEATURES**

- Microprocessor control & LCD touch display which can display drying curve, vacuum, condenser temp., run time, ambient temperature.
- Pre-freezing function for samples.
- Large refrigerating capacity and slight noise of DANFOSS(SECOP) compressor with CFC-FREE refrigerant.
- 304 stainless steel of condenser, table-top, racks & shelves to ensure corrosion-resistant and easy to clean; shelves height adjustable.
- Transparent drying chamber is safe and easy to observe:
- Novel design, small size and easy operation;
- For water based samples, the -55°C condenser is the perfect choice with effective cost. For samples containing solvents or with low eutectic points, the -80 C dual cascade refrigeration condenser provides maximum performance(optional).
- FD-10-MTP



- For labs that needs quick turn-around, electric heating defrost is optional.
- Nitrogen inflation valve is available.
- It includes the following types: Normal type, Top-press type, multi-manifold T type and multi-manifold Top-press type to meet the various requirements. Normal type suitable for bulk raw products like food, fruit, herbal medicine and other bio material, Top-press(stoppering) type suitable for vials comes with cap, to stoppering caps into the vials.
- CE/ISO 9001 13485 14001 certificated.

#### FD-10 Bench-top type

Model	FD-10-R	FD-10-MR	FD-10-TP	FD-10-MTP	FD-10-MT
Image	B				
Dry chamber size (D*H)	Ф260×430mm	<b>Ф260×4</b> 65mm	Ф260×490mm	Ф260×540mm	1
Total shelf area	0.12 m <sup>2</sup>	0.12 m <sup>2</sup>	0.08m <sup>2</sup>	0.08m <sup>2</sup>	1
Shelf size(mm)	Ф200*4рсѕ	Ф200*4рсѕ	Ф180 * 3pcs	Ф180 * 3pcs	1
Shelf space height (mm)	70	70	70	70	1

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Shelf number		4 pcs	4 pcs	3 pcs	3 pcs	1			
Trays number		4 pcs	4 pcs	3 pcs	3 pcs	1			
\ <i>!</i> :=!= != ==!	Ф12mm	920 Pcs	920 Pcs	560 Pcs	560 Pcs	24			
Vials load	Ф16mm	480 Pcs	480 Pcs	285 Pcs	285 Pcs	24 ports			
capacity	Ф22mm	260 Pcs	260 Pcs	165 Pcs	165 Pcs	430×480mm (H*L)			
Sample load ca	apacity	1.2L	1.2L	0.8L	0.8L	1			
Flask		1	8 pcs	1	8 pcs	1			
Dry rack		Included	Included	Included	Included	1			
Cold trap rack		Included	Included	Included	Included	Included			
Condenser Ter	np.	<-55°C (-80°C or even lower is optional)							
Cold trap size.		Ф215 * 140 mm (Depth * Height)							
Ice remove cap	pacity	3~4kg/24hours							
Cold type		Air-cooled							
Defrost type				Natural (Electric is optional)					
Ultimate Vacuu	ım			<5 Pa (empty)					
Vacuum pump				Included					
Pump rate			2L/S						
Install Power				970W					
Voltage			220v/50Hz or 110v/60Hz						
Dimensions				460*625* (370+430)(mm)					
Weight		100 kg	110kg	105kg	120kg	65kg			

#### FD-12 FLOOR TYPE

Model		FD-12-R	FD-12-MR	FD-12-TP	FD-12-MTP	FD-12-MT	
Image							
Dry chamber s	ize (D*H)	Ф260×430mm	Ф260×465mm	Ф260×490mm	Ф260×540mm	1	
Total shelf area	a	0.12 m2	0.12 m2	0.08 m2	0.08m2	1	
Shelf size (mm	1)	Ф200*4рсѕ	Ф200 * 4pcs	Ф180 * 3pcs	Ф180 * 3pcs	1	
Shelf space he	eight (mm)	70	70	70	70	1	
Vials load	Ф12mm	920 Pcs	920 Pcs	560 Pcs	560 Pcs	- 24 ports	
quantity	Ф16mm	480 Pcs	480 Pcs	285 Pcs	285 Pcs	24 ports - 430×480mm (H*L)	
quannity	Ф22mm	260 Pcs	260 Pcs	165 Pcs	165 Pcs	430×400111111 (FI L)	
Sample load c	apacity	1.2L	1.2L	0.8L	0.8L	1	
Flask		1	8 pcs	1	8 pcs	1	
Dry rack		Included	Included	Included	Included	1	
Cold trap rack		Included	Included	Included	Included	Included	
Condenser temp.			<-55°(	C (-80°C or even lower is o	ptional)		
Cold trap size			Φ215 * 140 mm (Depth * Height)				
Ice remove ca	pacity		4 Kg/24h				
Cold type				Air-cooled			

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Defrost type		Natural (Electric is optional)							
Ultimate Vacuum		<5 Pa							
Vacuum pump			Included						
Pump rate			2L/S						
Install Power			970 W						
Voltage			220v/50Hz or 110v/60Hz						
Dimensions		460×556×(720+465)(mm)							
Weight	120 kg	135kg	130kg	140kg	76 kg				

#### FD-18 FLOOR TYPE

D-18 FLOOR	TYPE									
Model		FD-18-R	FD-18-MR	FD-18-TP	FD-18-MTP	FD-18-MT				
Image										
Dry chamber si	ze (D*H)	Ф300×445mm	Ф300×465mm	Ф300×540mm	Ф300×570mm	1				
Total shelf area		0.18 m <sup>2</sup> 0.27 m <sup>2</sup>	0.18 m <sup>2</sup> 0.27 m <sup>2</sup>	0.09 m <sup>2</sup>	0.09 m <sup>2</sup>	1				
Shelf size (mm)	)	Ф240 * 4pcs Ф240 * 6pcs	Ф240 * 4pcs Ф240 * 6pcs	Ф200 * 3рсs	Ф200 * 3pcs	1				
Shelf space he	ight (mm)	70 50	70 50	70	70	1				
	Ф12mm	1320 Pcs 1980 pcs	1320 Pcs 1980 pcs	990 Pcs	990 Pcs	24 ports				
Vials load capacity	Ф16тт	740 Pcs 1110 pcs	740 Pcs 1110 pcs	555 Pcs	555 Pcs	T-manifold 430×480mm (H*L)				
	Ф22mm	360 Pcs 540 pcs	360 Pcs 540 pcs	270 Pcs	270 Pcs	Flask rack: 610×600mm				
Sample load ca	apacity	1.8L 2.7L	1.8L 2.7L	0.9L	0.9L					
Flask		1	8 pcs	1	8 pcs	1				
Dry rack		Included	Included	Included	Included	1				
Cold trap rack		Included	Included	Included	Included	Included				
Condenser Ten	np.	<-60°C (-80°C or even lower is optional)								
Cold trap size			Φ270 * 400 mm (Depth * Height)							
Ice capture cap	ability			6 Kg/24h						
Cold type			Air-cooled							
Defrost type				Natural (Electric is optional	)					
Ultimate Vacuu	m			<5 Pa						
Vacuum pump				Included						
Pump rate				4L/S						
Power				1400W						
Voltage				220v/50Hz or 110v/60Hz						

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Dimensions	540×610×(963+445)(mm)					
Weight	170 kg	185kg	185kg	195kg	105 kg	

#### **Standard Configuration**

- Stainless steel condenser with opening, stainless steel operation tops, seamless welding with round cornerwhich is anti-corrosion and easy to clean
- Stainless steel shelf & rack, 4 or 6 pcs shelves optional, shelf removable and spacing height adjustable
- Stainless steel pre-cooling rack with metal cover
- Integrally molded glass dried barrel adopted special plastic will not break
- Used SECOP (DANFOSS) quality compressor, high performance condenser fan, LCD touch display, history data can be stored, searched and exported to computer.

Searched and expo		_			
Model	R	TP	MR	MTP	MT
Image					
Description	Normal type	Stoppering	8 port manifold	Stoppering + 8 ports	Multi-ports manifold
				manifold	
Freeze Dryer	•	•	•	•	•
Transparent dry	•	•	•	•	
chamber					
Vacuum pump	•	•	•	•	•
Stoppering device		•		•	
Manifold Ports			8 ports (28/ 32mm)	8 ports (28/ 32mm)	24 ports
Freezing rack	•	•	•	•	•
Drying rack	•	•	•	•	
Tray	4 pcs	3 pcs	4 pcs	3 pcs	

#### **Optional items**

Item No.	Item Name	Item No.	Item Name			
FD1001	-80°C Condenser	FD10091000	1000ml flask			
Fd1002	Defrost device	FD1010	Eutectic point test device			
FD1003	Refrigerant R404a, R502, R23 and etc	FD1011	Vacuum regular device			
FD1004	Oil mist filter	FD1012	Jar bottle			
FD1005	Shelves heating & Program segment control	FD1013	Change to SS316 condenser &			
	Can stored 16 programs, each program can be set up		shelves			
	36segments, correct program data in computing, memorize					
	the drying curve					
FD1006	6pcs shelves instead of 4 pcs	FD1014	Capacitance type vacuum gauge			
FD1007	Leybold vacuum pump	FD1015	Backfill filter			
FD1008	Anti-back oil device	FD1016	Auto backfill / drainage system			
FD1009100	100ml flask					
FD1009250	250ml flask					
FD1009500	500ml flask					

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### Vacuum Pump for FD series freeze dryer



Specifications of vacuum pump

Model		2XZ-0.5	2XZ-1	2XZ-2C	2XZ-4C	2XZ-6C	2XZ-8C	2XZ-15C
Pumping Sp	peed: L/S	0.5	1	2	4	6	8	15
Ult.	Without gas ballast				≤6×10 <sup>-2</sup>			
Vacuum Pa	With gas ballast	≤6.5	≤1.33					
Speed: r/mi	in(50HZ)				1400			
Power Requ	uired: Kw	0.18	0.25	0.37	0.55	0.75	1.1	1.5
Diameter of	f inlet port: mm	16	16	25	25	40	40	40
Temp. rise of	of pump oil: °C	>	<b>≯</b> 40 <b>≯</b> 45		≯45	≯65	≯70	
Oil capacity	<i>ı</i> : L	0.60	0.70	0.10	1.2	2.0	3.0	4.0
		447	469	514	514	565	650	770
Overall Dimensions: mm		168	168	168	168	200	240	240
			260	282	282	342	430	430
Weight: kg	Weight: kg		17	20	22	40	60	75

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### LAB-Series LabFreeze Dryer (Lyophilizer)

#### **Features**

- Touch LCD display with microprocessor controller, easy to use.
- Dry chamber using aircraft grade acrylic materials, non-adhesive, high strength, and no leaks.
- Condenser pre-cooling function.
- Used DANFOSS compressor.
- Vacuum pump in Japan or Korea brand, with oil-mist filter can trapping oil mist in the exhaust gas, reduce environmental and health hazards.
- Can charge nitrogen or inert gas to save after drying.
- Programmable, freezing, drying and defrosting will be program controlled.
- Automatic control system: Temperature heating control for each shelves, heating circulation monitoring protect, fuzzy PID control algorithm.
- Defrost system: Auto Non-electric heating defrost, more safety and fast.
- Vacuum regular system: vacuum degree regular in sublimation and drying process to avoid special material foaming or blowing, accelerate lyophilized efficiency (Optional)
- Pulse backfill system: slow, medium, fast three kinds of backfilling mode selection, avoiding the granular material and flocculent material being blown out effective loss problem inflatable pro duce. (Optional)
- Automatic drainage system: interlock with vacuum system after draining to prevent any failure in vacuum system. (Optional)
- Can be work in automatic or manual operation, manual mode is used to explore the process parameters, automatic mode for process maturity.
- Data recording system: 1) data can be stored in machine in 3 months; 2) External U-disk storage (Optional); 3) PC-database storage (Optional)
- Monitoring system: real time system temperature and vacuum degree monitored, acquisition frequency 50ms / time.
- Lyophilization process recipe storage function: can store 500 set of fixed or user-defined lyophilized formulation process.
- PC remote monitor system: remote monitor working status of machine, max 1.5km distance (Optional)
- Eutectic point test function (Optional)
- Calibration function: temperature and vacuum calibration ensures long-term accuracy of the measured values.
- Freeze-drying curve searchable.

#### **Safety Protection**

- Over-current protection
- Over-load protection
- Over-heating of temperature
- Vacuum defense in processing
- 36V safety voltage for heating system
- Vacuum pump protection

#### **Configuration Instruction**



Freeze dryer with manifold & stoppering system



Freeze dryer with -80°C condenser

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No	ormal type(R): suitable for bulk material	Stoppering type(S): suitable for sealing vials material
N. O. S. Same Disses   K. A.	Flask-mount type(F): suitable for external flask material	Stoppering with flask-mount type(FS): suitable for bulk, external flask and vials material
	T-manifold type(T): Suitable for external vials or flasks material	-80°C condenser type

### Specifications

pecifications	1.40.40.50	LAD 40 50	LAD 45 50	LAD 450 50	LAD 47.50
Model	LAB-1R-50	LAB-1S-50	LAB-1F-50	LAB-1FS-50	LAB-1T-50
	LAB-1R-80	LAB-1S-80	LAB-1F-80	LAB-1FS-80	LAB-1T-80
Туре	Normal	Stoppering	Flask-manifold	Stoppering & Flask-	T-manifold
				manifold	
Control	Programmed	Programmed	Programmed	Programmed	Programmed
Display	LCD touch	LCD touch	LCD touch	LCD touch	LCD touch
Condenser	-55°C	-55°C	-55°C	-55°C	-55°C
temperature	-85°C	-85°C	-85°C	-85°C	-85°C
Water/ice	3L	3L	3L	3L	3L
capture	4L	4L	4L	4L	4L
Compressor	7/8HP	7/8HP	7/8HP	7/8HP	7/8HP
power	2/3HP * 2	2/3HP * 2	2/3HP * 2	2/3HP * 2	2/3HP * 2
Defrost	Yes	Yes	Yes	Yes	Yes
Dry area (m²)	0.12	0.08	0.12	0.08	-
Shelf	4 pcs	3 pcs	4 pcs	3 pcs	-
Vacuum	< 8 Pa	< 8 Pa	< 8 Pa	< 8 Pa	< 8 Pa
Power	900W	900W	900W	900W	900W
	1400W	1400W	1400W	1400W	1400W
Voltage	220/50	220/50	220/50	220/50	220/50
	110/60	110/60	110/60	110/60	110/60

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Dimensions	470*600*400	470*600*400	470*600*400	470*600*400	470*600*400
(W*D*H)mm	640*640*1000	640*640*1000	640*640*1000	640*640*1000	640*640*1000

#### Optional

Optional			
Item ref.	Item name	Item ref.	Item name
LAB10001	Vacuum regular system, Vacuum trimming needle	LAB10024	Paperless recorder, with USB interface
	* 1 + vacuum solenoid valve +1		
LAB10002	Eutectic point tester (economic type), measuring	LAB10025	Remote controlling & monitoring system, RS485
	temperature & resistance value		
LAB10003	Eutectic point tester (standard), measuring	LAB10026	Anti-back oil solenoid valve, SEGV brand
	temperature & resistance value online & offline,		
	with software		
LAB10004	T type 16 port manifold	LAB10027	6 shelves with tray dry chamber
LAB10005	T type 24 port manifold	LAB10028	8 shelves with tray dry chamber
LAB10006	T type 52 port manifold	LAB10029	4 shelves with trays, 12 port manifold-flasks
LAB10007	T type 104 port manifold	LAB10030	6 shelves with trays, 12 port manifold-flasks
LAB10008	Ampoules sealer, sealing torch with tank	LAB10031	8 shelves with trays, 12 port manifold-flasks
LAB10009	Vial capper, suitable for 12~30mm	LAB10032	3 shelves with trays, 12 port manifold-flasks with
			stoppering device
LAB10010	Jars adapter (Wide neck)	LAB10033	Auto water drain device, include solenoid valve, drain
			pipe & interface
LAB10011	Pulse backfill system, Backfill solenoid valve *1+	LAB10034	Mini dot matrix printer
	pipe and adapter		
LAB10012	Backfill filter, 0.2u filter	LAB10035	Oil mist filter, SEGV
LAB10013	Backfill interface, USA APG, 8mm	LAB10036	Oil mist filter, BWVAC
LAB10014	PC-database storing system	LAB10037	Oil mist filter, ULVAC
LAB10015	U-disk data recording system, for online/offline	LAB10038	Oil mist filter, Leybold
	analysis		
LAB10016	BWVAC Vacuum pump 1.5L/S	LAB10039	ULVAC Vacuum pump 1L/S
LAB10017	BWVAC Vacuum pump 3L/S	LAB10040	ULVAC Vacuum pump 2L/S
LAB10018	BWVAC Vacuum pump 6L/S	LAB10041	ULVAC Vacuum pump 4L/S
LAB10019	BWVAC Vacuum pump 8L/S	LAB10042	Sample temperature monitor, display range -50~100°C
LAB10020	Leybold Vacuum pump 2L/S		
LAB10021	Leybold Vacuum pump 4L/S		
LAB10022	Leybold Vacuum pump 6L/S		
LAB10023	Leybold Vacuum pump 8L/S		









6~8 shelves with dry chamber

www.labfreez.com ~ 10 ~





www.labfreez.com ~ 11 ~



